



Brazing Flux BrazeTec Alubraze F32/80 CS

REV.1

TD EN F32/80 CS

Composition and technical data:

Composition (% in weight)	Cesium fluoroaluminate compound
Colour	White-grey
Working temperature (°C)	400-480
Density (g/cm ³)	3
Chemical characteristics	-
PH	6-8
Solubility	-
State of product	Paste
Residues	The residues are non-corrosive and it is not necessary to remove them
Standard DIN EN 1045	-
Shelf life	6 months, but only in the original sealed container at storage temperatures between +5 to +30 °C.

Applications

Air conditioning industry, automotive, heating system, plumbing technology

Operating conditions

Flux for brazing aluminium and aluminium alloys. It is also suitable for joining copper-aluminium and stainless steel-aluminium.

Recommended alloys

Alubraze L98/02, Alubraze LZ85/15

Heat source

Flame, induction heating

Notes

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