



Brazing Flux BrazeTec FN/E

TD EN FN/E REV.1

Composition and technical data:

Composition (% in weight)	Compounds (not mixures) of fluorides, potassium fluoborates with boric acid derivates
Colour	White
Working temperature (°C)	450-850
Density (g/cm ³)	-
Chemical characteristics	Hygroscopic
PH	-
Solubility	-
State of product	Powder, paste
Residues	-
Standard DIN EN 1045	FH 10
Shelf life	-

Applications

Refrigeration, air conditioning and electrical industry

Operating conditions

Flux for brazing process. Excellent for removing surface oxides. Used for joining steel, copper and copper alloys, as well as nickel and nickel alloys.

Recommended alloys

BrazeTec 5600,5507,4576, 4404, 4076, 3876, 3476, 3375, 3076, 3075, 2576, 2500, 2009, 1875, 1204, 503

Heat source

Flame, induction heating

Notes

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