



## **Brazing Flux BrazeTec FN/V**

TD EN FN/V REV.1

### **Composition and technical data:**

Composition (% in weight)	Mixture of fluoborates and potassium borates, simple and complex
Colour	White
Working temperature (°C)	550-800
Density (g/cm <sup>3</sup> )	-
Chemical characteristics	Hygroscopic
PH	-
Solubility	-
State of product	Powder
Residues	-
Standard DIN EN 1045	FH 10
Shelf life	-

### **Applications**

Refrigeration, air conditioning and electrical industry

### **Operating conditions**

Flux for brazing process. Excellent for removing surface oxides. Used for joining steel, copper and copper alloys, as well as nickel and nickel alloys.

### **Recommended alloys**

BrazeTec 5600,5507,4576, 4404, 4076, 3876, 3476, 3375, 3076, 3075, 2576, 2500, 2009, 1875, 1204, 503

### **Heat source**

Flame, induction heating

### **Notes**

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