



Brazing Flux BrazeTec F

TD EN F REV.1

Composition and technical data:

Composition (% in weight)	Boron compounds mixture and fluorides
Colour	Yellow
Working temperature (°C)	550-800
Density (g/cm ³)	1,5
Chemical characteristics	-
PH	-
Solubility	-
State of product	Paste
Residues	Residues are corrosive and have to be removed with water and mechanical rubbing
Standard DIN EN 1045	FH10
Shelf life	6 months, but only in the original sealed container at storage temperatures between +5 to +30 °C.

Applications

Refrigeration, air conditioning and electrical industry, automotive, precision metal parts, fashion accessories, plumbing technology

Operating conditions

Flux for brazing process. Excellent for removing surface oxides. Used for brazing copper and copper alloys. Suitable to preserve brass coloration during brazing process.

Recommended alloys

BrazeTec 5600,5507,4576, 4404, 4076, 3876, 3476, 3375, 3076, 3075, 2576, 2500, 2009, 1875, 1204, 503

Heat source

Flame, induction heating

Notes

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