



Brazing Flux BrazeTec OC/V

TD EN OC/V REV.1

Composition and technical data:

Composition (% in weight)	Mixture of fluoborates and potassium borates, simple and complex
Colour	White
Working temperature (°C)	550-800
Density (g/cm ³)	-
Chemical characteristics	-
PH	-
Solubility	-
State of product	Powder
Residues	Residues are corrosive and have to be removed with water and mechanical rubbing
Standard DIN EN 1045	FH 10
Shelf life	-

Applications

Spectacle frames (optics)

Operating conditions

Flux for brazing process. Excellent for removing surface oxides. Used for joining steel, nickel and nickel alloys.

Recommended alloys

BrazeTec 5600,5507,4576, 4404, 4076, 3876, 3476, 3375, 3076, 3075, 2576, 2500, 2009, 1875, 1204, 503

Heat source

Flame, induction heating

Notes

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