



Brazing Flux BrazeTec RS/A

TD EN RS/A REV.1

Composition and technical data:

Composition (% in weight)	Sodium fluoride 2,5-10 Boric Acid 10-25 Tetrafluoborate 2,5-10
Colour	Transparent
Working temperature (°C)	550-700
Density (g/cm ³)	-
Chemical characteristics	-
PH	-
Solubility	-
State of product	Liquid
Residues	-
Standard DIN EN 1045	FH10
Shelf life	-

Applications

Spectacle frames (optics), precision metal parts, fashion accessories

Operating conditions

Flux for brazing process. Excellent for removing surface oxides. Used for joining steel, copper and copper alloys, as well as nickel and nickel alloys.

Recommended alloys

BrazeTec 5600,5507,4576, 4404, 4076, 3876, 3476, 3375, 3076, 3075, 2576, 2500, 2009, 1875, 1204, 503

Heat source

Flame, induction heating

Notes

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